

# Work Order ID 50881

July 23, 2009 10:29:14.AM

Page 1

Item ID: D3641-3

Accept

Revision ID: B

Item Name: Cover

Start Date: 7/24/2009 Start Qty: 13.00

Required Date: 7/27/2009 Req'd Qty: 13.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3641

Rev B

190

QC6- Inspect dimensions to drawing

0.00

QC

Memo

0.00

Quality Control

200

Identify as per dwg & Stock Location: 260

0.00

Packaging

Memo

0.00

Packaging

210

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

MF 09-08-11  
09-08-13  
A

W/O:		-3's WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
9/7/24	Small FAB	Bull Lightly to Remove B* <sub>1</sub> and P* <sub>2</sub>	SB	09/08/14	13	[Signature]	8 09/07/24
		Re Alodine AS per QSI-005	SB	09/08/14	13		
		Not form change. f					

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

July 23, 2009 10:29:13 AM

Work Order ID: 50881

Parent Item: D3641-3RevB

Parent Item Name: Cover

Comments:

Start Date: 7/24/2009

Required Date: 7/27/2009

Start Qty: 13.00

Required Qty: 13.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3641-4RevB

Manufactured

No

Each

13.0000

13.0000



Cover

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

13

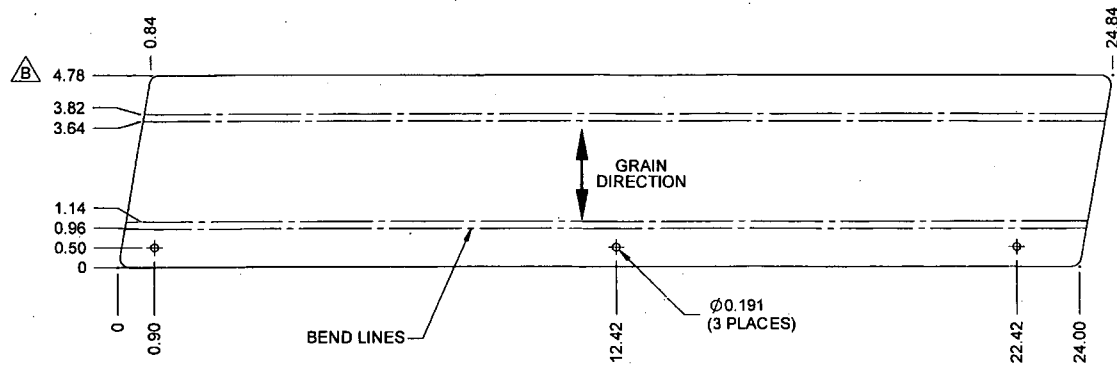
44671

1

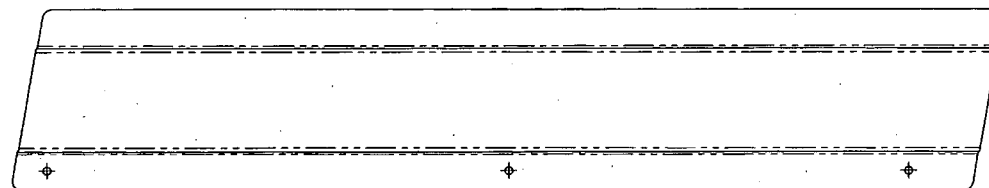
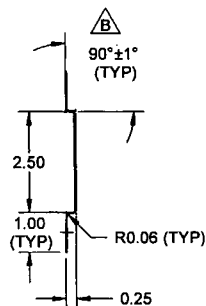
45497

12

344671 4  
345497 x12  
 50/4/23  
 x13



**D3641-3F FLAT PATTERN**



**D3641-3 COVER** *opposite per*  
**(REPLACES GENEVA P/N G10606-5)**  
**D3641-4 OPPOSITE** *shown per 09-076*  
**(REPLACES GENEVA P/N G10606-4)**

REFERENCE ONLY

UNDER REVIEW

ISS 07.07.23  
 See NCR 09-076  
 See ECN 09-G35

RELEASED  
 07.11.14

**NOTES:**

- 1) MATERIAL: 5052-H32 ALUMINUM 0.032 THICK PER QQ-A-250/8 OR AMS 4016 (REF DART SPEC M5052H32S.032)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3641-3/-4" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.36 lbs

DESIGN	TS	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	LE	PORT HADLOCK, WA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	ED	D3641	SHEET 2 OF 2
APPROVED	TH	TITLE	SCALE
DE APPR.	TH	COVER	1:3
DATE	07.10.16	<small>COPYRIGHT © 2007 BY DART AEROSPACE USA, INC.          THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	